

IMPERIAL



**IMPERIAL
INDUSTRIES INC**

PARTS CATALOG

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HERE'S TO THE CLASSIEST TRUCK OF THE YEAR!

Big Bore Drilling's custom pump truck has bested all the rest, as voted by you. The winning rig, owned by Henry and Beverly Damm of Fresno, CA, is one of four Imperial trucks that were awarded throughout the year. Thank you, Henry and Beverly, from the Imperial team – our shared pride in your ride cannot be beat.



JOIN THE IMPERIAL TEAM IN 2018: 800-558-2945 | IMPERIALIND.COM

Imperial Industries, proudly family owned and operated in central Wisconsin for more than 35 years, is the trusted choice for specialized septic solutions and expert service.



ABOUT IMPERIAL INDUSTRIES

At Imperial Industries, we've been designing and manufacturing specialized storage solutions for more than 35 years – constantly evolving to meet the changing needs of your industry. That dedication to growing alongside our valued customers has allowed us to advance from a maker of agricultural feed bins into the industry leader in manufacturing industrial dry bulk storage tanks as well as commercial sanitation tanks, trucks, replacement parts and accessories. Today, Imperial Industries operates four distinct product lines, serving the industrial bulk storage, commercial waste and agricultural markets, and offering a full line of replacement and custom parts and accessories for your commercial waste tanks and trucks.



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Important Notice:

Above all else, our intention is to provide you with a superior product. To do so, Imperial Industries, Inc. reserves the right to modify Imperial specifications and prices without notice.



BLOWERS & BLOWER PACKAGES



121830.3

PART NUMBER	DESCRIPTION	PRICE
121830	NVE4310 BLOWER WITH COMPLETE MANIFOLD	
121830.1	NVE4307 BLOWER PKG, GEARBOX DRIVEN	
121830.2	NVE4307 BLOWER PAK HYD DRIVE	
121830.3	NVE4307 BLOWER PKG, W/SS DOOR, GEARBOX & EXHAUST	
121830.6	NVE 4307 BLOWER PKG W/ PUMPSTAND, GEARBOX & ULTRA SILENCER	
121830.61	KIT, ACTUATOR FOR 4307 BLOWER	
121830.62	NVE 4307 BLOWER PKG W/ACTUATOR	
121830.7	NVE 4310 BLOWER PKG, FRAME MOUNT GEARBOX DRIVE W/ULTRA SILENCER	
121830.71	KIT, ACTUATOR FOR 4310 BLOWER	
121830.72	NVE 4310 BLOWER PKG W/ACTUATOR	
121831	NVE4310 PRO PAK PLUS INSTALLATION KIT	

GASKETS & O-RINGS



102310



120194.5

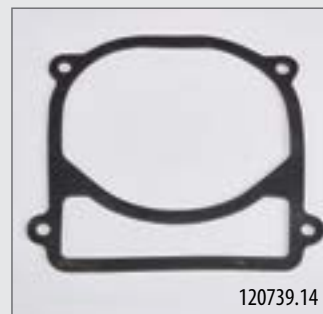


120449.4

PART NUMBER	DESCRIPTION	PRICE
102125	GASKET,HPP DISCHARGE FOR 6" CALUMET VALVE (6 BOLT HOLES)	
102132	GASKET FOR 6" SQUARE FLANGE	
102133	GASKET FOR 3" SQUARE FLANGE	
102134	GASKET FOR 4" SQUARE FLANGE	



GASKETS & O-RINGS (CONTINUED)



120739.14



120739.16



120874

PART NUMBER	DESCRIPTION	PRICE
102310	O-RING, 4" & 6" BRASS VALVES	
110190	17" MANWAY GASKET	
120136.1	O-RING, 6" ID X 0.139" THICK (258 BUNA-N 70 DURO)	
120194.5	8" DIA. PRIMARY GASKET (SLIDE IN)	
120195	GASKET, 12" MANWAY	
120196	GASKET, 21" MANWAY	
120197	GASKET, 36" MANWAY	
120328	HATCH,20"W/6 WINGNUTS(ALU NECKK/SS LID)	
120328.3	GASKET, 20" LID	
120379	GASKET, 22-3/8" I.D. 1/16" THICK	
120449.4	FINAL FILTER COVER GASKET FOR 607/866, O-RING 2-265 VITON	
120739.14	GASKET FOR FINAL FILTER 4307	
120739.16	O-RING, 2-259 VITON 4310	
120874	4" TTMA CORK GASKET	
120984	6" TTMA CORK GASKET	
120984.1	6" TTMA BUNA GASKET	
121057	O-RING, 2" SECONDARY SHUTOFF	
121199.4	GASKET, FULL OPENING HATCH 72"	
121199.5	GASKET, FULL OPENING HATCH 78"	
121199.7	GASKET, FULL OPENING HATCH 66"	
121722	O-RING, RIV TYPE	
121795	3" TTMA CORK GASKET	



120984



121795





TOOLBOXES



PART NUMBER	DESCRIPTION	PRICE
120414	TOOL BOX, 24" X 24" X 48" ALUM. W/DBL SWING DOORS, RIGHT	
120454	TOOL BOX, 24" X 24" X 48" ALUM. W/CABLE LANYARDS	
120455	TOOL BOX, 18" X 18" X 36" ALUM. W/ LANYARDS	
120455.5	TOOL BOX, 18" X 18" X 30" ALUM SINGLE DOOR W/CABLE LANYARDS	
120500	TOOL BOX, 24" X 24" X 24" ALUM. WITH LANYARDS	
120601	TOOL BOX, 18" X 18" X 48" ALUM. W/CABLE LANYARDS	
120665	TOOL BOX, 24" X 24" X 36" DBL SWING DRIVERS SIDE ALUM	
120665.1	TOOLBOX, 24" X 24" X 36" DBL SWING PASSENGER SIDE ALUM	
120941	TOOL BOX, 24" X 24" X 48" ALUM W/DBL SWING DOORS, LEFT	
121181	24" x 24" x 36" ALUMINUM TOOL BOX	
801530	18" x 18" x 36" POL E VENT TOOL BOX CHARCOAL/BRONZE	
801791	30" x 18" x 30" POL E VENT DRIVER SIDE TOOL BOX	
801791.1	30" x 18" x 30" POL E VENT PASSENGER SIDE TOOL BOX	

SIGHT GLASSES & LEVEL INDICATORS



PART NUMBER	DESCRIPTION	PRICE
102249	2" CLEAR SIGHT TUBE HOSE (PER FOOT)	
102538	5" SIGHT GLASS ASSEMBLY (STL)	
104817	SIGHT EYE TANK LEVEL COVER ALUM SPACER BLK (1"OD X 2"LONG)	
104818	5" HAND WHEEL	
104818.1	SIGHT EYE TURN KNOB (RED)	



SIGHT GLASSES & LEVEL INDICATORS (CONTINUED)



PART NUMBER	DESCRIPTION	PRICE
104819	ALUM. SUPPORT WASHER/PRESSO PLATE	
104819.1	PRESSO PLATE (RED)	
104819.2	PLATE GASKET (RED)	
104832	4-7/8" SIGHT GLASS "OLD STYLE" SMOOTH	
104869	SIGHT EYE, 2" GLASS	
104870	2" SIGHT EYE GASKET/O-RING	
104928	3" SIGHT GLASS ASSEMBLY	
104929	3" REPLACEMENT GLASS	
104930	SIGHT EYE, O-RING 3"	
119893	2" ALUM. HALF COULPER	
120416	1" CLEAR SIGHT TUBE HOSE (PER FOOT)	
120505	SIGHT EYE GLASS 5"	
120505.1	SIGHT EYE GLASS COVER W/GROOVE (POLY) (4.8125)	
120506	SIGHT EYE GASKET 5"	
120506.1	SIGHT EYE GASKET 5"	
120616	5" SIGHT GLASS ASSEMBLY (ALUM)	
120694.1	LEVEL INDICATOR (STL) W/ SS BALL	
120729	SIGHT EYE GLASS, 5" COMPLETE (SS)	
121313	WITTIG OIL LEVEL GLASS	
121343	2" RIGID CLEAR PVC SIGHT TUBE (PER FOOT)	
800460	4-7/8" SIGHT EYE GASKET	
801713	SEE LEVEL INDICATOR **STEEL TANK**	
801713.1	SEE LEVEL INDICATOR **ALUM. TANK**	
801948.A.T	SIGHT EYE ASSEMBLY (ALUM-TALL BRIDGE)	
120505.1	TANK LEVEL COVER	
104817	TANK LEVEL COVER SPACER BLOCK 2"	
121210	TURN KNOB	
801948.S.T	SIGHT EYE ASSEMBLY (STEEL-TALL BRIDGE)	
801948.SS.T	SIGHT EYE ASSEMBLY (304 STAINLESS STEEL-TALL BRIDGE)	



ALSO AVAILABLE IN STEEL AND STAINLESS STEEL





POLY FITTINGS



120614



102615



102616

PART NUMBER	DESCRIPTION	PRICE
102614	3" X 90 DEGREE POLY ELBOW	
102615	3" X 45 DEGREE POLY ELBOW	
102616	3" TO 2" POLY HEX BUSHING	
102617	HOSE BARB, 3" MNPT W/ BARB	
102618	CAM-LOCK, 2" ADAPTER (MNPT) POLY	
109604	2" POLY SWIVEL	
120131	1" MALE NPT X 1" HOSE SHANK	
120415	1" X 90 DEGREE POLY HOSE BARB	
120417	2" POLY CAP	
120418	CAM-LOCK, 2" ADAPTOR (FNPT) POLY	
120419	3" POLY VALVE FULL PORT	
120421	3" POLY CAP	
120423	2" ADAPTER X MALE NPT 90 DEGREE ELBOW	
120424	2" POLY COUPLER/HOSE SHANK	
120424.1	2" MALE ADAPTER/HOSE SHANK	
120425	HOSE BARB, 2" MNPT W/ BARB (POLY)	
120426	2" POLY VALVE FULL PORT	
120528	1-1/2" HOSE BARB X MALE NPT X 90 DEGREE	
120550	HOSE BARB, 1-1/2" MNPT X 1-1/2" BARB (POLY)	
120600	ELBOW, 2" MNPT X SHANK 90 DEGREE	



120617



120131



120415

POLY FITTINGS (CONTINUED)



120418



120421



120423

PART NUMBER	DESCRIPTION	PRICE
120630	2" POLY VALVE FULL PORT	
120635	2" POLY VALVE X 1-1/2" PORT (SUCTION WAND)	
120659	2" TO 1-1/2" POLY STREET ELBOW	
120675	3" POLY TEE	
120676	3" POLY CLOSE NIPPLE	
120685	3" POLY STUB VALVE W/ ADAPTOR (DUMP VALVE)	
120709	2" X 90 DEGREE POLY STREET ELBOW	
120718	REPLACEMENT HANDLE FOR 3" POLY VALVE	
121155	VENT/ANTI VORTEX CAP 3" POLY	
121155.1	VENT/ANTI VORTEX CAP, 2" POLY	
121158	NIPPLE 2 SCH 40 CLOSE (POLY)	
121266	REPLACEMENT HANDLE FOR 2" POLY VALVE	
121168	2" X 45 DEGREE POLY STEET ELBOW	



120424



120635



120675



120685



121155.1





WATER PUMPS



105180.1



120202



120700.5

PART NUMBER	DESCRIPTION	PRICE
105180.1	DC-10, 12 VOLT WATER PUMP STAINLESS STEEL	
120202	STRAINER FOR FLO-JET	
120309	GASKET FOR STRAINER	
120431	PUMP, FIMCO WATER 12 VOLTS	
120546	FLO-JET 12 VOLT WATER PUMP	
120700.5	RECIRCULATING WATER PUMP	
121131	PULSATION DAMPENER FOR HIGH PRESSURE PUMPS	
121255	WET END KIT FOR BURKES DC-10 (STEEL)	
121288	WHALE WATER PUMP	
121288.3	WHALE WATER PUMP FILTER	
121340	CAT 1,000 PSI/1.1 GPM W/ 12 VOLT	



121288



121340

ELECTRICAL

PART NUMBER	DESCRIPTION	PRICE
102383.5	WORK LIGHT VALUE FIT (2 AMPS)	
102630	TAPE, ELECTRICAL (12 VOLT) HEAT TAPE (2" X 12" LG)	
102638	12 VOLT RELAY	
104724.1	LIGHT, RED LED 2.5" LAMP	
104932.4	TM, LED LIGHT KIT (D.O.T. RUNNING / CLEARANCE)	
104932.6	SUPERNOVA 4" STROBE	

ELECTRICAL (CONTINUED)



102383.5



105178.1



120076

PART NUMBER	DESCRIPTION	PRICE
104932.7	SUPERNOVA 4" STROBE	
105178.1	SOLENOID (NEW STYLE) FOR DC10 PUMP	
105179	SWITCH PRESSURE ON/OFF	
120076	SOLENOID FOR AIR ACTIVATED MANWAY	
120100	ALARM, SINGLE SOUND BACK-UP	
120104	LIGHT MOUNTING KIT,LICENSE	
120105	LIGHT BRACKET,LICENSE PLATE	
120106	PIGTAIL FOR LICENSE PLATE LIGHT & 2.5" MARKER LIGHTS	
120215	HEAVY DUTY TOGGLE SWITCH (MARINE/SLIDE IN)	
120532.6	CIRCUIT BREAKER (150 AMP) FOR DC10/CAT PUMP	
120532.7	CIRCUIT BREAKER (110 AMP) MANUAL RESET	
120627.2	SWITCH, ROCKER 2 POSITION W/ RED LIGHT	
120627.5	SWITCH, AUX. ROCKER (FOR PRE-2013 MODEL PETERBILTS)	
120627.6	SWITCH, AUX. ROCKER (FOR POST-2013 MODEL PETERBILTS)	
120778	TAPE, ELECTRICAL (12 VOLT) HEAT TAPE (2" X 24"LG)	
120843	RUBBER BOOT FOR TOGGLE SWITCH	
120859	LIGHT KIT (P.S.UNIT RACK) W/ THE REAR CORNER MARKER LIGHTS	
120859.2	LIGHT KIT LED (P.S.UNIT RACK)	
121170.1	LIGHT, 4" LED CLEAR (REVERSE)	
121171.2	LIGHT, 4" RED LED (STOP/TAIL/TURN)	
121324	ENCLOSURE, 4-HOLE WITH NAMEPLATES & SWITCHES	
121325	ENCLOSURE, 3-HOLE WITH NAMEPLATES & SWITCHES	
121325.1	ENCLOSURE, 3-HOLE W/NAMEPLATES (DOT-PRIMARY/INLET/OUTLET)	
121325.3	ENCLOSURE, 2-HOLE W/NAMEPLATES (P.T.O./WATER PUMP)	



120215



120627.2



121325

(ELECTRICAL CONTINUED ON NEXT PAGE)





ELECTRICAL (CONTINUED)



121327

PART NUMBER	DESCRIPTION	PRICE
121326	CORD GRIP FOR ELECTRICAL BOX (PTM)	
121327	SWITCH, OFF/ON SELECTOR SWITCH (GREEN LED)	
121327.1	SWITCH, (GREEN LED) MODULE	
121416	GUARD, METAL (FOR ENCLOSURE SWITCHES)	
121433	SWITCH, BLACK 2-MAINTAINED	
121433.5	REPLACEMENT GREEN LIGHTED SWITCH	
121599	SLIDE-IN WIRING HARNESS (14GA) FOR OPTIONAL VEHICILE HOOK-UP	
121600	SLIDE-IN WIRING HARNESS (14GA)	
121601	ENCLOSURE, SINGLE HOLE	
121602	ENCLOSURE, TWO HOLE	
121644	LIGHT, AMBER/YELLOW LED 2.5"	
121696	DC3200 COUGAR 122 VOLT VIBRATOR	

PORTABLE SERVICE UNIT ACCESSORIES



800760



800762

PART NUMBER	DESCRIPTION	PRICE
106711	ANTI SAIL BRACKET	
107366	MUD FLAP,IMPERIAL 24 X 30 BLACK	
114050	RUBBER BUMPER, 2-1/2" DIA (BLK)	
114050.1	P.S. UNIT BUMPER SPACER, 1/4" PLT (ALUM)	
114106	LATCH, RUBBER, FLEXIBLE DRAW LATCH	
120075	REFLECTOR,HEXAGON W/CHROME RED	
120205	NOZZLE, YELLOW INSULATED GARDEN	
120779	TEMP. GAUGE FOR HXL 15 PUMP	
120779.2	TEMP GAUGE 1/2" NPT 3-1/2"	
120862	JETTER, GUN PART	
120863	JETTER, LANCE 24" PART	
120917	RV 3" PVC 45 DEGREE ELBOW	
120937.5	TEMP GAUGE FOR 607 CHALLENGER 1/8" NPT	



PORTABLE SERVICE UNIT ACCESSORIES (CONTINUED)



120779.2



120862



120863

PART NUMBER	DESCRIPTION	PRICE
120940	HOSE REEL "COX", 12 VOLT ELECT & TOP REWIND(200'OF 1/2" HOSE)	
120953.5	5" THREADED VENTED CAP	
120960	HOSE REEL "COX",\ W/ HOSE (1/2"DIA X 50'LG) & STOP	
120960.1	HOSE, 1/2" X 50'	
120989	HOSE REEL "COX", W/ 50' OF MED. PRESSURE HOSE	
121225	HOSE REEL "COX", 12V FOR 2" HOSE	
121605	PIN, QUICK RELEASE 7/16" X 1"	
121688	ZINC ANODE 3/4" NPT X 4 3/4"LG	
121688.1	ZINC ANODE 1/2"NPT X 3"	
121709	BEAVER WASH-N-WAX	
121765	ZINC ANODE SLIDE-IN INSTALLATION KIT(1/2")	
121766	ZINC ANODE SLIDE-IN INSTALLATION KIT(3/4")	
800578	PORTABLE SERVICE UNIT FRAME MOUNTED 3" DUMP VALVE BRACKET	
800760	PUMPSTAND SLUSH GUARD	
800762	DC-10 PUMP SHIELD WELDMENT	
800866	P.S. UNIT RACK MOUNTING CHANNEL SUPPORT	
800892.2	P.S. UNIT RACK DRIVER SIDE HD MOUNTING BRKT WELDMENT (FORD)	
800914.14	P.S. ALUM BOLT-ON RACK ASSEMBLY (FORD)	
800914.15	P.S. ALUM BOLT-ON RACK ASSEMBLY (UNIVERSAL)	
800914.18	P.S. ALUM BOLT-ON RACK ASSEMBLY (RAM)	
800941.3	MUD FLAP MOUNT (ALUM) BOLT-ON	
800941.4	MUD FLAP EXTENSTION ASS'Y,	
800941.5	PLATE, MUD FLAP EXTENSION	



120779.2



120960



121688



121688.1

(PORTABLE SERVICE UNIT ACCESSORIES CONTINUED ON NEXT PAGE)





PORTABLE SERVICE UNIT ACCESSORIES (CONTINUED)



801042.1

“They treat us right and we feel right at home with Imperial.”

– Paul Cooley, Cooley Pumping

PART NUMBER	DESCRIPTION	PRICE
801042	ALUMINUM WAND	
801042.1	PVC WAND	
801120	P.S. UNIT FIVE GALLON BUCKET HOLDER (ALUM)	
801159.4	FIVE GALLON BUCKET HOLDER (ALUM)	
801279	P.S. UNIT RACK PIVOT ROD (SS)	
801476	SLIDE-IN HOSE HOOK CONTAINMENT WELDMENT	
801790	P.S. UNIT RACK DRIVER SIDE HD MOUNTING BRKT WELDMENT (DODGE)	
801790.1	P.S. UNIT RACK PASSENGER SIDE HD MOUNTING BRACKET (DODGE)	
800897.2A	P.S. UNIT RACK PASSENGER SIDE HD MOUNTING BRACKET (FORD)	



801120

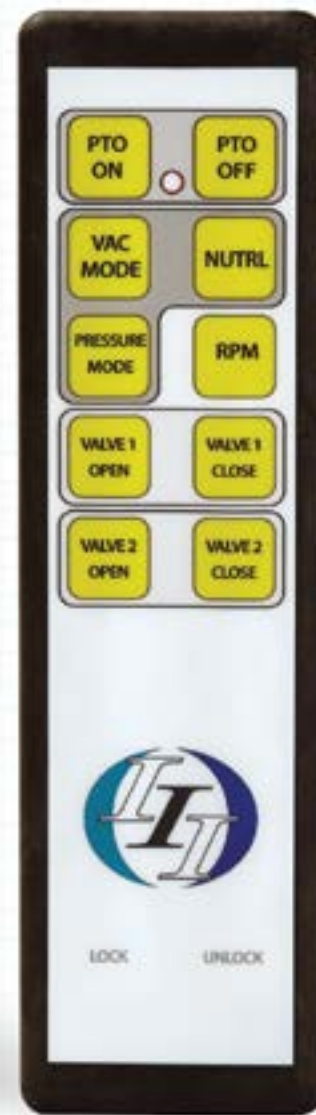


801159.4

REMOTE SYSTEMS

PART NUMBER	DESCRIPTION	PRICE
121729	SINGLE PTO REMOTE SYSTEM	
121729.1	TWO PTO REMOTE SYSTEM	
121729.2	TRANSMITTER CHARGING CABLE W/LED	
121729.3	CORD END MAGNETIC ADAPTOR MIRATRON	

REMOTE SYSTEMS (CONTINUED)



THIS REMOTE-CONTROL TRUCK IS FOR GROWN-UPS. BUT IT MAKES WORK CHILD'S PLAY.



This remote system allows the truck to do at least one more job per day. We figure it to be about \$100 a day in savings, which amounts to \$26k a year. That's a no brainer, I would say. As far as I am concerned the remote system is the only way to go.

– LES DYKSTRA, PRESIDENT, #2 SEPTIC PUMPING & EXCAVATING INC.



Time is money, so why spend it running back and forth? Imperial Industries' remote-controlled vacuum system makes septic pumping easier than ever before, putting you in full control of your truck's PTO, intake valves and pressure settings, while saving as much as half the time spent at a job site.





PART V COUPLER "V" Dust cover



PART NUMBER	DESCRIPTION	PRICE
101094	CAM-LOCK, 3/4" "V" DUST COVER	
120499	CAM-LOCK, 1" "V" DUST COVER	
101036	CAM-LOCK, 1-1/2" "V" DUST COVER	
120760	CAM-LOCK, 2" "V" DUST COVER	
101090	CAM-LOCK, 2-1/2" "V" DUST COVER	
101027	CAM-LOCK, 3" "V" DUST COVER	
101019	CAM-LOCK, 4" "V" DUST COVER	
101020	CAM-LOCK, 6" "V" DUST COVER	

PART B COUPLER "V" Coupler X Male Thread (NPT)



PART NUMBER	DESCRIPTION	PRICE
120603	CAM-LOCK, 2" "B" COUPLER	

PART C COUPLER "C" Coupler X Hose Shank



PART NUMBER	DESCRIPTION	PRICE
101076	CAM-LOCK, 1" "C" COUPLER	
101066	CAM-LOCK, 2" "C" COUPLER	
101025	CAM-LOCK, 3" "C" COUPLER	
101017	CAM-LOCK, 4" "C" COUPLER	
101022	CAM-LOCK, 6" "C" COUPLER	

PART D COUPLER "D" Coupler X Female Thread (NPT)



PART NUMBER	DESCRIPTION	PRICE
109573	CAM-LOCK, 3" "D" COUPLER	
121088	CAM-LOCK, 4" "D" COUPLER	

PART F ADAPTER "F" Adapter X Male Thread (NPT)



PART NUMBER	DESCRIPTION	PRICE
101093	CAM-LOCK, 3/4" "F" ADAPTER	
120498	CAM-LOCK, 1" "F" ADAPTER	
101031	CAM-LOCK, 1-1/2" "F" ADAPTER	
101067	CAM-LOCK, 2" "F" ADAPTER	
101024	CAM-LOCK, 3" "F" ADAPTER	
101016	CAM-LOCK, 4" "F" ADAPTER	
101021	CAM-LOCK, 6" "F" ADAPTER	

PART A ADAPTER "A" Adapter X Male Thread (NPT)



PART NUMBER	DESCRIPTION	PRICE
120552	CAM-LOCK, 1" "A" ADAPTER	
101067	CAM-LOCK, 2" "A" ADAPTER	
101071	CAM-LOCK, 2-1/2" "A" ADAPTER	
101043	CAM-LOCK, 3" "A" ADAPTER	
101044	CAM-LOCK, 4" "A" ADAPTER	
101033	CAM-LOCK, 6" "A" ADAPTER	

PART E ADAPTER "E" Adapter X Hose Shank



PART NUMBER	DESCRIPTION	PRICE
101026	CAM-LOCK, 3" "E" COUPLER	
101018	CAM-LOCK, 4" "E" ADAPTER	
101023	CAM-LOCK, 6" "E" ADAPTER	

PART W ADAPTER "W" Adapter Dust Plug



PART NUMBER	DESCRIPTION	PRICE
101045	CAM-LOCK, 3" "W" DUST PLUG	
101046	CAM-LOCK, 4" "W" DUST PLUG	
101032	CAM-LOCK, 6" "W" DUST PLUG	

PART F REDUCER



PART NUMBER	DESCRIPTION	PRICE
101043.1	CAM-LOCK, 3" ADAPTER X 4" NPTM	

PART C X A "C" Coupler X "A" Adapter ("C" X "A" Reducer)



PART NUMBER	DESCRIPTION	PRICE
101064	CAM-LOCK, 4" "C" COUPLER X 3" "A" ADAPTER	
101091	CAM-LOCK, 6" "C" COUPLER X 4" "A" ADAPTER	
101092	CAM-LOCK, 6" "C" COUPLER X 3" "A" ADAPTER	

PART C REDUCER "C" Coupler X Hose Shank ("C" X Hose Shank Reducer)



PART NUMBER	DESCRIPTION	PRICE
101052	CAM-LOCK, 4" COUPLER X 3" HOSE SHANK	





CAMLOCK ARMS & GASKETS



PART NUMBER	DESCRIPTION	PRICE
101049	GASKET, 3" FITS CAMLOCK FITTINGS	
101049.1	GASKETS, 3" CAMLOCK 5/16" THCK BUNA-N XTRA THICK	
101050	GASKET, 4" FITS CAMLOCK FITTINGS	
101050.1	GASKETS, 4" CAMLOCK 5/16" THCK BUNA-N XTRA THICK	
101051	GASKET, 6" FITS CAMLOCK FITTINGS	
101051.1	GASKETS, 6" CAMLOCK 5/16" THCK BUNA-N XTRA THICK	
101067.1	CAMLOCK GASKET, 2"	
120529	CAM ARM ASSY, W/ PIN 3", 4", 5"	
120533	CAM ARM ASSY. W/PIN 6" AND 8"	

HOSES



PART NUMBER	DESCRIPTION	PRICE
102065	4" EPDM HOSE (PER FOOT)	
102066	6" EPDM HOSE (PER FOOT)	
102200	4" RS220 HOSE (PER FOOT)	
102205	HOSE, 3" ID. BLACK (REINFORCED) (PER FOOT)	
102206	3" EPDM HOSE (PER FOOT)	
102210	HOSE, 4" I.D. BLACK REINFORCED (PER FOOT)	



HOSES (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
102247	3" CL100 HOSE 62 PSI (CLEAR/PER FOOT)	
102249	HOSE, 2" ID CLEAR PVC	
119978	HOSE, 3/4" ID X 1-5/32" OD 50PSI HEATER HOSE	
120416	HOSE, 1" CLEAR (PER FOOT)	
120433	HOSE, 3/4" CLEAR SUCTION HOSE (RIBBED) (PER FOOT)	
120535	3" X 25' EPDM HOSE W/ ENDS	
120536	3" x 30' EPDM HOSE W/ ENDS	
120537	3" x 33' EPDM HOSE W/ ENDS	
120538	4" x 25' EPDM HOSE W/ ENDS	
120539	4" x 30' EPDM HOSE W/ ENDS	
120540	4" x 33' EPDM HOSE W/ ENDS	
120548	HOSE, 3/4" GARDEN (50 FT.)	
120599	HOSE, 2" X 30' PLASTIC SUCTION WITH CUFFS BLK/YLW	
120599.1	HOSE END, 2" BLK CUFFS FOR BLK/YLW PORTABLE HOSE	
120599.5	HOSE, 2" X 50' PLASTIC SUCTION WITH CUFFS BLK/YLW	
120626	HOSE, 1/2" I.D. HEATER HOSE BLK	
120780	HOSE, 2" EBH PLASTIC SUCTION (50 FT.) WITH CUFFS BLK/YLW	
121314	3.7 OZ GLUE FOR CUFF/HOSE	
120432.F	HOSE, 2" BLACK WIRE REINFORCED (PER FOOT)	

HOSE CLAMPS



PART NUMBER	DESCRIPTION	PRICE
101069	2" HOSE CLAMP	
104502	3" HOSE CLAMP	
104503	4" HOSE CLAMP	
104504	6" HOSE CLAMP	
120023	HOSE CLAMP - 11/16" - 1 1/4"	
120967	3" HOSE CLAMP CENTER PUNCH	





HOSE CLAMPS (CONTINUED)



PART NUMBER	DESCRIPTION	PRICE
120968	4" HOSE CLAMP CENTER PUNCH	
120969	6" HOSE CLAMP CENTER PUNCH	
121273	2" BLACK POLY SHRINK WRAP CLAMP	

DEBRIS COLLECTORS



PART NUMBER	DESCRIPTION	PRICE
SEPTIC APPLICATION:		
801363	4" INTAKE/4" DUMP "WIDE TOOTH"	
801297	6" INTAKE/6" DUMP "WIDE TOOTH"	
HOLDING TANKS APPLICATION:		
801384	6" INTAKE/6" DUMP "NARROW TOOTH"	
801385	4" INTAKE/4" DUMP "NARROW TOOTH"	
REPLACEMENT SCREENS:		
801290	SEPTIC FILTER (WIDE TOOTH 3/4")	
801290.2	HOLDING TANK FILTER (NARROW TOOTH 3/8")	



WIDE SPRAY SPLASH PLATES (DUCKBILL)



PART NUMBER	DESCRIPTION	PRICE
35 DEGREE WIDE SPRAY:		
800817	CAMLOCK SPLASH PLATE (4") ALUM	
800817.3	CAMLOCK SPLASH PLATE (4") ALUM (CALUMET STYLE)	
800818	CAMLOCK SPLASH PLATE (6") ALUM	
800818.1	CAMLOCK SPLASH PLATE (6") ALUM (CALUMET STYLE)	
0 DEGREE WIDE SPRAY:		
801269	CAMLOCK SPLASH PLATE (4") ALUM	
801270	CAMLOCK SPLASH PLATE (6") ALUM	

MASPORT HXL3



PART NUMBER	DESCRIPTION	PRICE
121331.1	HXL-3V W/ HONDA 9 H.P. GAS/ DIRECT DRIVE	

MASPORT HXL4



PART NUMBER	DESCRIPTION	PRICE
120631	PUMP, MASPORT HXL4V AIR COOLED CW	
120631.3	PUMP, HXL4V BELT DRIVEN WITH HONDA 13HP ENGINE	
121732.5	PUMP PLUG N PLAY HXL4V W/O GEARBOX OR COUPLERS AND ADAPTOR PLATE	





SLIDE-IN UNITS

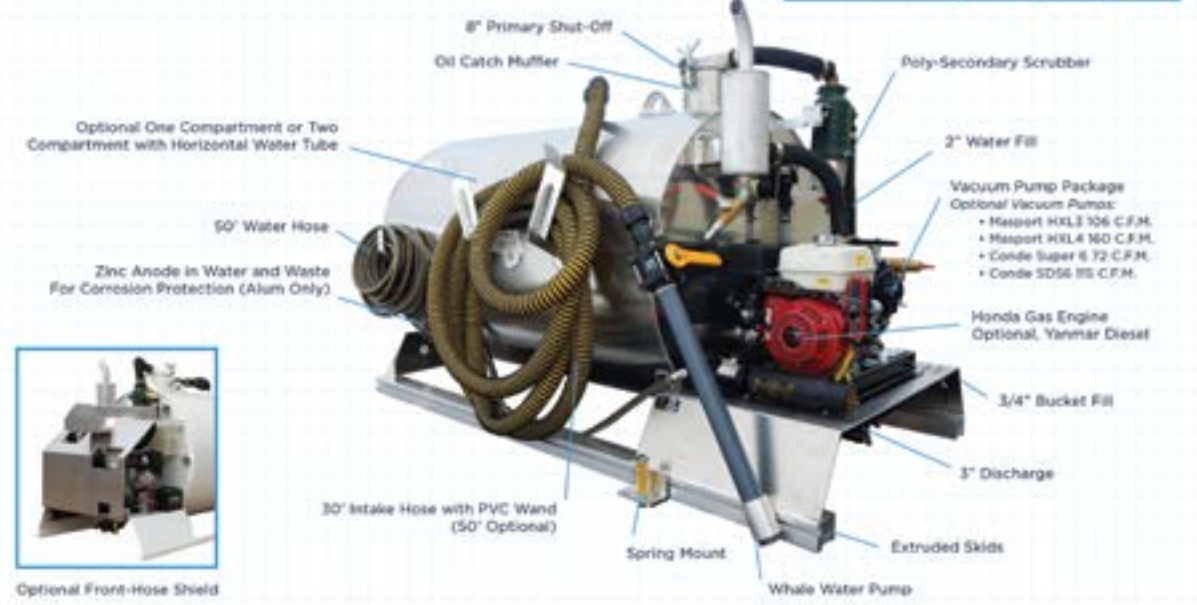
PART NUMBER	DESCRIPTION	PRICE
STEEL		
801813.4	300 GAL. 100 WTR/200 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801813.5	300 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801813.2	300 GAL. 100 WTR/200 WST, CONDE SDS 6 DIRECT-DRIVE, 9 H.P. GAS ENGINE	
801813.3	300 GAL. WASTE ONLY, CONDE SDS 6, DIRECT-DRIVE, HONDA 9 H.P. GAS ENGINE	
801813	300 GAL. 100 WTR/200 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT-DRIVEN, VAC/PRESSURE	
801813.1	300 GAL. WASTE ONLY, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801814.4	450 GAL. 150 WTR/300 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801814.5	450 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801814.1	450 GAL. 150 WTR/300 WST, CONDE SDS6 DIRECT-DRIVE, HONDA 9 H.P. GAS ENGINE	
801814.3	450 GAL. WASTE ONLY, CONDE SDS 6 DIRECT-DRIVE, HONDA 9 H.P. GAS ENGINE	
801814	450 GAL. 150 WTR/300 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801814.2	450 GAL. WASTE ONLY, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801815.2	550 GAL. 180 WTR/370 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801815.1	550 GAL. 180 WTR/370 WST, CONDE SDS 6/HONDA 9 H.P.	
801815	550 GAL. 180 WTR/370 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801815.3	550 GAL. WASTE ONLY W/MASPORT HXL3V/HONDA 9 H.P. GAS ENGINE	
ALUMINUM		
801114.7	300 GAL. 100 WTR/200 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801114.8	300 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801114.5B	300 GAL. 100 WTR/300 WST, CONDE SDS 6 DIRECT-DRIVE, HONDA 9 H.P. GAS ENGINE	
801114.6B	300 GAL. WASTE ONLY, CONDE SDS 6, DIRECT-DRIVE, HONDA 9 H.P. GAS ENGINE	
801114.5A	300 GAL. 100 WTR/200 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT-DRIVEN, VAC/PRESSURE	

SLIDE-IN UNITS (CONTINUED)

SLIDE-IN SPEC SHEET

STOCK SIZES 300, 450, 550 & 650 GALLONS
 CUSTOM SIZES AVAILABLE UPON REQUEST
 MANUFACTURED IN STEEL, ALUMINUM, STAINLESS STEEL

SIZE	L	W	H
300 GALLONS	70"	54"	58"
450 GALLONS	93"	54"	58"
550 GALLONS	109"	54"	58"
650 GALLONS	102"	59"	64"



PART NUMBER	DESCRIPTION	PRICE
ALUMINUM (CONTINUED)		
801114.6A	300 GAL. WASTE ONLY, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801113.7	450 GAL. 150 WTR/300 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801730	450 GAL. 150 WTR/300 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE/W/HOSE SHIELD	
801113.8	450 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801113.5B	450 GAL. 150 WTR/300 WST, CONDE SDS 6 DIRECT DRIVE, HONDA 9 H.P. GAS ENGINE	
801731	450 GAL. 150 WTR/300 WST, CONDE SDS 6 DIRECT DRIVE, HONDA 9 H.P. GAS ENGINE//HOSE SHIELD	
801113.6B	450 GAL. WASTE ONLY, CONDE SDS 6 DIRECT DRIVE, HONDA 9 H.P. GAS ENGINE	
801113.5A	450 GAL. 150 WTR/300 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	

(SLIDE-IN UNITS CONTINUED ON NEXT PAGE)

SLIDE-IN UNITS

SLIDE-IN UNITS





SLIDE-IN UNITS (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
ALUMINUM (CONTINUED)		
801113.6A	450 GAL. WASTE ONLY, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN, VAC/PRESSURE	
801333.7	550 GAL. 180 WTR/370 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE	
801333.5B	550 GAL. 180 WTR/370 WST, CONDE SDS 6 DIRECT DRIVE, HONDA 9 H.P. GAS ENGINE	
801333.8	550 GAL. WASTE ONLY, MASPORT HXL3/HONDA 9 H.P./DIRECT DRIVE 3/*" HEADS	
801864	650 GAL. 220 WTR/430 WST, MASPOTR HXL3V/9 H.P. GAS DIRECT DRIVE	
304 STAINLESS STEEL		
801812.1	300 GAL. WASTE ONLY , CONDE SDS6/9 H.P. HONDA W/EXTRUDED SKIDS	
801812.2	300 GAL. 100 WTR/200 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE W/EXTRUDED SKIDS	
801812.3	300 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE W/EXTRUDED SKIDS	
801808.3	450 GAL. 150 WTR/300 WST, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE W/EXTRUDED SKIDS	
801808.4	450 GAL. WASTE ONLY, MASPORT HXL3V/HONDA 9 H.P. GAS/DIRECT DRIVE W/EXTRUDED SKIDS	
801808.1	450 GAL. 150 WTR/300 WST, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN W/EXTRUDED SKIDS	
801808.2	450 GAL. WASTE ONLY, CONDE SPR6/HONDA 5.5 H.P. GAS/BELT DRIVEN W/EXTRUDED SKIDS	

- *Optional: 801476 Sidewinder Hose Shield (Complete Body Weldment Number is 801617)*
- *Customizing Standard Units, (additional cost) Engineering charge and additional parts needed*
- *25' Wire Harness for direct hook-up to the Truck Battery, PN 801479.1 (additional cost)*
- *Flatbed Mnt Kit S300A/S450A Ext. 801129.S1 (additional cost), S550A/S650A Ext. 801129.S2 (additional cost)*
- *HXL4V/Honda 9 H.P. in place of HXL3V (additional cost)*
- *Conde Super 6/Yanmar 6 H.P. Diesel in place of Conde Super 6 (additional cost)*
- *S550 Skid 60" W x 120" L (PN120598.2) (234 LBS)*
- *Prices are subject to change without notice*



SHIP LOOSE TANKS

PART NUMBER	DESCRIPTION	PRICE
ALUMINUM		
802210.F	1300 GAL ALUMINUM *HOSE TRAY & WORK STATION NOT INCLUDED IN PRICE	
801625.F	HOSE TRAY FOR 1300 GAL ALUMINUM (BOLT ON)	
801632	WORK STATION FOR 1300 GAL ALUMINUM (BOLT ON)	
802053.1	2500 GAL ALUMINUM *HOSE TRAYS WELDED TO TANK	
802059.4	4000 GAL ALUMINUM *HOSE TRAYS WELDED TO TANK	
STEEL		
802007.4	3600 GAL STEEL *HOSE TRAYS NOT INCLUDED IN PRICE	
802307 (ALUMINUM)	DRIVER SIDE HOSE TRAYS FOR 3600 GAL STEEL TANK	
802307.1 (ALUMINUM)	PASSENGER SIDE HOSE TRAYS FOR 3600 GAL STEEL TANK	
802003.3	2500 GAL STEEL *HOSE TRAYS NOT INCLUDED IN PRICE	
802303 (ALUMINUM)	DRIVERS SIDE HOSE TRAYS FOR 2500 GAL STEEL TANK	
802303.1 (ALUMINUM)	PASSENGER SIDE HOSE TRAYS FOR 2500 GAL STEEL TANK	





MASPORT HXL15

PART NUMBER	DESCRIPTION	PRICE
120496	PUMP, MASPORT HXL15WV LIQUID COOLED	
120658	PUMP, MASPORT HXL15V AIR COOLED CW ROTATION	
120658.1	PUMP, PLUG N PLAY HXL15V AIR COOLED	

MASPORT HXL75

PART NUMBER	DESCRIPTION	PRICE
120671	PUMP, MASPORT HXL75V AIR COOLED C.W. ROTATION 2-1/2" NPT	
120671.1	PUMP, MASPORT HXL75WV LIQUID COOL ROT 2-1/2NPT	
120671.6	PUMP, MASPORT HXL75V (PLUG & PLAY) RIGHT SIDE SCBR POLY TANK (CW) GB DRIVE	

MASPORT HXL400



120966

PART NUMBER	DESCRIPTION	PRICE
120966	PUMP, MASPORT HXL400W LIQUID COOLED	
121347	PUMP, PLUG N PLAY HXL400WV CW	
121348	PUMP, PLUG N PLAY HXL400WV CCW	

MASPORT VACUUM PUMP PARTS & VANE REPAIR KITS

PART NUMBER	DESCRIPTION	PRICE
104873	RUBBER INSERT #5JE	
110027	REBUILD KIT, HXL4V PUMP MASPORT	
110027.1	REBUILD KIT, MASPORT H4, HXL4 LESS BEARINGS	
120449.5	1-1/2" PREFILTER ELEMENT SS 300 MICRON (3.50"-5.50"-5.75") HXL4	
120449.6	3" PREFILTER ELEMENT FOR PLUG & PLAY HXL75-400 (3.50"-5.50"-5.75")	
120779	TEMP. GAUGE FOR HXL 15 PUMP	
120899	REBUILD KIT FOR HXL75	
121008	HONDA ENGINE SIGHT GLASS	
121036.4	BRACKET, GEARBOX MOUNT FOR MASPORT HXL15/HXL400	

MASPORT VACUUM PUMP PARTS & VANE REPAIR KITS (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
121152	REBUILD KIT FOR HXL15 MASPORT PUMP (WATER COOLED)	
121153	REBUILD KIT, FOR HXL400	
121220	VANE, KIT FOR HXL400	
121221	VANE, KIT FOR HXL15	
121227	REBUILD KIT, MASPORT HXL75WV VANE REPAIR KIT	
121227.1	REBUILD KIT, MASPORT HXL3V VANE REPAIR KIT	
121227.5	HXL75V REPLACEMENT VANES (975539) (1 = 4 VANES)	
121228	REBUILD KIT, MASPORT HXL15V VANE REPAIR KIT	
121229	OIL RESERVOIR CAP	
121271	PUMP, FITTING, MASPORT SWIVEL ELBOW	
121272	PUMP, FITTING, MASPORT REAR ELBOW	
121732.2	SHAFT GUARD FOR HXL4F	
121732.3	HYDRAULIC MOTOR ADAPTOR (SAE "B")	
121740	GASKET, BLUE FOR HXL400WV	
121741	GASKET, GREEN FOR HXL400WV	
801342	MASPORT RESERVOIR KIT (IMPERIAL)	
801346	DIESEL FLUSH KIT FOR A MASPORT VACUUM PUMP	

"We work with Imperial because of their quality, workmanship, advanced technology and great value."

– Nick Sergeant, Sergeant Septic and Excavating



801342



121624

NVE 607

PART NUMBER	DESCRIPTION	PRICE
120739.1	NVE607 FAN COOLED W/ HYD MOTOR MOUNT	
120739.7	NVE608 MAX PAK COMPLETE AIR COOLED	
121624	NVE608 CW FAN COOLED WITH FILTER	
121656	NVE608 CW LIQUID COOLED WITH FILTER	





NVE 866

NVE 866



PART NUMBER	DESCRIPTION	PRICE
120739.6	NVE866 MAX PAK COMPLETE LIQUID COOLED	
121626	NVE866 CW FAN COOLED	
121627	NVE866 CCW FAN COOLED	
121628	NVE866 CW LIQUID COOLED WITH FILTER	

121626

NVE VACUUM PUMP PARTS & VANE REPAIR KITS



120449.3



120449.4



120739.13

PART NUMBER	DESCRIPTION	PRICE
110507	VANE, MEC-6500 ROTOR	
110555	REBUILD KIT, MEC 8000	
110559	REBUILD KIT, NVE460 W/BEARINGS	
120449.3	FILTER ELEMENT INLET 607/866	
120449.4	O-RING, VITON 2-265	
120502	REBUILD KIT, NVE 360	
120739.10	367/506/506/866 GEARBOX MOUNTING KIT	
120739.12	PUMP, 607 LIQ COOL GEARBOX MOUNTING KIT	
120739.13	FILTER ELEMENT 367/506/4307 4.44" OD X 3" ID X 8.125"	
120739.14	GASKET COVER 4307 FLTR 4-WAY	
120739.15	FILTER ELEMENT 4310	
120739.16	O-RING, 2-259 VITON 4310	
120739.20	PUMP, 866 LIQ COOL SHROUD	
120765	VANE, 367, 360, 357, 355, 607	
121089	REBUILD KIT, NVE 367 INCLUDES BEARINGS	
121089.1	REBUILD KIT, NVE 607 INCLUDES BEARINGS	
120739.6.2	REBUILD KIT FOR NVE 866	



120739.15

NVE VACUUM PUMP PARTS & VANE REPAIR KITS



JUROP VACUUM PUMP PARTS & VANE REPAIR KITS

JUROP VACUUM PUMP PARTS & VANE REPAIR KITS

PART NUMBER	DESCRIPTION	PRICE
110183	VANE, 106 C-6 PN106	
110269	JUROP BALLAST CHECK 1/2"	
110270	SINTERED FILTER-R	
110525	REBUILD KIT FOR R260/1000 W/ BEARINGS	
110526	REBUILD KIT FOR R260/1000 W/ OUT BEARINGS	
120789	REBUILD KIT FOR PN23 1000 RPM GASKETS, SEALS, BEARINGS, VANES	
120884	VANE, FOR PN23	
121010	DIPSTICK, FOR HONDA ENG GEARBOX	
121036	BRACKET, GEARBOX MOUNT FOR JUROP R260 & #200 GEARBOX	
121036.1	BRACKET, GEARBOX MOUNT FOR JUROP R260	
121036.2	BRACKET, GEARBOX MOUNT FOR JUROP LC420 & #400 GEARBOX	

FRUITLAND VACUUM PUMPS

PART NUMBER	DESCRIPTION	PRICE
110021.2	PUMP, FRUITLAND RCF 500 CCW	
110021.3	PUMP, FRUITLAND RCF500LUFH WITH HYDR MTR MTNG ADPT BRKT	

FRUITLAND VACUUM PUMP PARTS & VANE REPAIR KITS



110272

PART NUMBER	DESCRIPTION	PRICE
110272	REBUILD KIT, FOR RCF 500 DOES NOT INCL. BEARING	
110274	REBUILD KIT, FOR RCF 370	
110275	VANE, ROTOR FOR RCF 370	
121119	BEARING, FOR RCF 500 REBUILD	

FRUITLAND VACUUM PUMPS

FRUITLAND VACUUM PUMP PARTS & VANE REPAIR KITS





WITTIG VACUUM PUMPS, PARTS & VANE REPAIR KITS

PART NUMBER	DESCRIPTION	PRICE
120661	PUMP, RFL100 WITTIG FAN COOLED	
120662	BRACKET, GEARBOX DRIVE BRACKET FOR RFL100	
120699	PUMP, RFW150 LIQUID COOLED	
120938	BRACKET, GEARBOX DRIVE BRACKET FOR RFW150	
121042	OIL CAP, WITTIG	
121239	REBUILD KIT, RFW120/150	
121239.1	REBUILD KIT, RFW120/150 W/OUT BEARINGS	
121239.2	REBUILD KIT RFL100 W/BEARINGS	
121249	VANE, VANE KIT ONLY RFW200	
121249.5	VANE, VANE KIT ONLY RFW150	
121251	COOLER, 12 VOLT FOR RFW200	
801134	FLUSH CLEANING KIT FOR WITTIG RFL 150 VACUUM PUMP (TANK NOT INCLUDED)	

MORO VACUUM PUMPS

PART NUMBER	DESCRIPTION	PRICE
110184	PUMP, PM80A VAC PUMP 1000 CCW SPLINED SHAFT	



110184

CONDE VACUUM PUMPS

PART NUMBER	DESCRIPTION	PRICE
120920.4	PUMPSTAND, CONDE SUPER 6/HONDA VAC/PRESSURE	
120920.5	PUMPSTAND, CONDE SDS6 DIR/ DRIVE VAC/PRES/HONDA9HP	



120920.4

VACUUM PUMP ACCESSORIES

PART NUMBER	DESCRIPTION	PRICE
121270	PUMP, OIL LINE MASPORT (4MM) (PER FOOT)	
121337	FLOW INDICATOR W/ SIGHT PORT, 3/4" NPT BRONZE W/SS IMPELLER	



VACUUM PUMP OIL



110264



110265

PART NUMBER	DESCRIPTION	PRICE
110258	50 WEIGHT SYNTHETIC OIL (1 GALLON)	
110259	50 WEIGHT (1 GALLON)	
110261	T68 WINTER (5 GALLON)	
110264	WINTER 10 WEIGHT OIL MASPORT (1 GALLON)	
110265	SUMMER 20 WEIGHT OIL MASPORT (1 GALLON)	
110279	MOBIL SHC630 ISO220 (BLOWER/1 GALLON)	
113008	80/90 WEIGHT GEAR LUBE (1 TUBE)	
113028	10/30 NON DETERGENT (1 GALLON)	

MANWAYS



120328.1



120328.2

PART NUMBER	DESCRIPTION	PRICE
110188	HATCH, 25" W/ GASKET IN LID, 6" NECK (6) WINGNUTS (STL)	
120022	HATCH, 36" W/8 WINGNUTS 12" NECK (GASKET IN LID)	
120328.1	HATCH, 20" W/6 WINGNUTS (6" ALUM NECK & CAST ALUM DOME)	
120328.2	HATCH, 20" W/5 WING.(6" ALU NECK /SS DOME)	
120328.4	HATCH, 20"W/6 WINGNUTS(12" ALUM NECK/ALUM LID)	
121023	HATCH, 20" W/5 WINGNUTS (6" NECK) GASKET IN LID (STL)	
121098	HATCH, 12"DIA W/ 3 WINGNUTS (6" NECK) GASKET IN LID (STL)	
121098.1	HATCH, 12"DIA(SS) W/ 6"ALUM NECK) GASKET IN LID	
121612	HATCH, 20" W/5 WINGNUTS (6" SS NECK / SS DOME)	
801193	20" AIR ACTIVATED MANWAY	
801699	HATCH, 21"DIA W/ A 12" NECK 5 WINGNUT	
121612.P	HATCH, 20" W/5 WINGNUTS (6" SS NECK/SS DOME) **POLISHED**	





MANWAY GASKETS

PART NUMBER	DESCRIPTION	PRICE
110190	GASKET, 17" MANWAY	
120194.5	PRIMARY GASKET 8" DIA (SLIDE IN)	
120195	GASKET, 12" MANWAY	
120196	GASKET, 21" MANWAY	
120197	GASKET, 36" MANWAY	
120328.3	GASKET, 20" LID	

PRIMARIES



"Aside from having a great product, Imperial Industries' customer service is second to none. My sales agent, Kristi, was easy to work with, fast to respond and thorough from start to finish. Not only do you get the best price from Imperial Industries, but the best customer service. That's why my company will continue to use Imperial products and parts for our professional needs."

- Chris Kelley, Cape Cod Disposal

PART NUMBER	DESCRIPTION	PRICE
120320	PRIMARY SHUTOFF 12"LOW PROFILE W/6"NECK & 3" HOSE BARB (ALUM)	
120327	PRIMARY SHUTOFF (ALUM), 12" LOW PROFILE W/6"NECK & 4"HOSE BARB	
120763	PRIMARY BALL CAGE (FOR 6"BALL)	
121027	PRIMARY,12"LOW PROFILE W/6"NECK & 3"OPENING (GASKET IN LID)	
121028	PRIMARY,12"LOW PROFILE W/6"NECK & 4"OPENING (GASKET IN LID)	
121066	PRIMARY SHUTOFF, 8"DIA (ALUM) W/ 2"AIRLINES (SLIDE IN)	
113008	80/90 WEIGHT GEAR LUBE (1 TUBE)	
113028	10/30 NON DETERGENT (1 GALLON)	

SEATS & STOPS

PART NUMBER	DESCRIPTION	PRICE
101037	RUBBER SEAT GASKET FOR 3" PIPE (3-1/2")	
101037.1	CLAMP, 3" SIZE RUBBER SEAT	
101098	RUBBER SEAT GASKET FOR 4" PIPE	
101098.1	CLAMP, 4-1/16" 103-127 MM	



SEATS & STOPS (CONTINUED)



PART NUMBER	DESCRIPTION	PRICE
102265	FLOAT, 6" DIA. STAINLESS STEEL	
102272	FLOAT, 4" ROUND STAINLESS STL	
120317	(SS) FLOAT BALL, 4" STAINLESS STEEL	
121320	2" BALL FOR SECONDARY	

SECONDARIES



PART NUMBER	DESCRIPTION	PRICE
102627	POLY SECONDARY BOTTOM W/O GASKET (GREEN)	
114128.1	4" HORIZONTAL SECONDARY	
114132	2" NPT POLY SECONDARY ASSEMBLY (GREEN)	
114132.1	BALL VALVE FOR SECONDARY (GREEN)	
114168	1-1/2" NPT SECONDARY HORIZONTAL	
120014	10 GALLON SECONDARY, 3" NPT	
120387	4" NPT FINAL FILTER	
120448	3" HORIZONTAL SECONDARY	
120449	3" NPT FINAL FILTER	
120450	12 GALLON SECONDARY, 3" NPT	
120451	12 GALLON SECONDARY, 4" NPT	
120463	3: NPT MASPORT SECONDARY	
120632	1-1/2" NPT MASPORT SECONDARY	
120720	MASPORT 3" SECONDARY	
120949	5 GALLON SECONDARY, 3" NPT	
121057	GASKET FOR POLY SECONDARY	





SECONDARIES (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
121219	10 GALLON 3" NPT SECONDARY CHANDLER	
121719	BLUE POLY SECONDARY ASSEMBLY	
121720	(BLUE) BALL SEAT	
121721	(BLUE) BALL SHUT OFF	
121722	(BLUE) O-RING	
121723	(BLUE) BOTTOM BOWL	
121724	(BLUE) DRAIN VALVE	
801213	10 GALLON NPT SECONDARY MOUNTED	

RELIEF MANIFOLDS & RELIEF VALVES



PART NUMBER	DESCRIPTION	PRICE
102211	GAUGE, VAC/PRESS 4"	
102219	GAUGE, 2-1/2" LIQUID FILLED BOTTOM MOUNT	
102224	GAUGE, 2 1/2" LIQ'D FILLED BACK MOUNT	
104830	VALVE, PRESSURE RELIEF 1-1/2" 10 PSI	
104830.1	VALVE, PRESSURE RELIEF 1-1/4"	
104831	VALVE, PRESSURE RELIEF 2"	
110321	VALVE, VACUUM RELIEF 1-1/2"	
120706	RELIEF MANIFOLD, 2" ALUMINUM	
120779	TEMP. GAUGE FOR HXL 15 PUMP	
120779.2	TEMP. GAUGE 1/2" NPT 3-1/2" DIAL	
120937.5	TEMP. GAUGE FOR 607 CHALLENGER	
121059	RELIEF MANIFOLD 3" ALUMINUM	



VERTICAL OIL CATCH MUFFLERS



PART NUMBER	DESCRIPTION	PRICE
114107	3" NPT UPRIGHT MUFFLER	
114139	OIL CATCH, 3"(NVE)UPRIGHT(500CFM) 28"TALL **FRAME MOUNTED**	
114142	OIL CATCH, 4" (NVE) UPRIGHT (500 CFM) W/ FILTER (28" TALL)	
120385	UPRIGHT, OIL CATCH MUFFLER 4"	
120633	OIL SEPARATOR, 1-1/2" VERTICAL MASPORT	
120943	OIL CATCH MUFFLER, 400CFM	
800490	3" NPT UPRIGHT MUFFLER ASSEMBLY (PAINTED)	
800550.1	SLIDE-IN OIL CATCH MUFFLER WELDMENT (FOR CONDE & MASPORT VACCUM PUMPS)	

HORIZONTAL OIL CATCH MUFFLERS

PART NUMBER	DESCRIPTION	PRICE
114121	OIL CATCH MUFFLER, HORIZONTAL 3" AIRLINES, 350 CFM CAPACITY	
120951.1	OIL SEPARATOR 3" NPT HORIZONTAL	

OIL CATCH MUFFLER ACCESSORIES



PART NUMBER	DESCRIPTION	PRICE
121216	4" CHROME TAIL PIPE	
121216.2	4" TAIL PIPE CLAMP	
800455	3" X 90 DEGREE EXHAUST ELBOW FLANGE	
800456	3" X 180 DEGREE EXHAUST ELBOW FLANGE	
801069	4" HOSE BARB/FLANGE ELBOW ASSEMBLY	





GEAR BOXES & PARTS

PART NUMBER	DESCRIPTION	PRICE
106179	U-JOINT REPAIR PART FOR P/N 106718 & 106719	
106718	YOKE 1-1/4" BORE / 5/16" KEY	
106719	YOKE 1" BORE / 1/4" KEY (SERIES 1310)	
111322	RIGHT ANGLE 1" SUPERIOR GEARBOX R200	
111323	RIGHT ANGLE 1 1/4" SUPERIOR GEARBOX R400	
111367	GEAR BOX, PRESSURE RELIEF VENT	
120517	1" SEAL	
120561	VENT PLUG	
120567	GEARBOX,SEAL TC 1.25-2.00-.313	
120876	GEARBOX,SEAL TC 1.375-2.000	

COUPLERS



PART NUMBER	DESCRIPTION	PRICE
104833	#8 WOODS COUPLER 1-1/4"	
104834	#8 WOODS COUPLER 1"	
104835	#8 WOODS COUPLER 1-3/8"	
104836	#8 RUBBER FLEX FLANGE	
104838	#9 RUBBER FLEX FLANGE	
104838.1	#10 RUBBER FLEX FLANGE	
104839	#9 WOODS COUPLER 1-1/4"	
104840	#9 WOODS COUPLER 1-3/8"	
104842	#7 RUBBER FLEX FLANGE	
104843	#7 WOODS COUPLER 1-1/8"	
104844	#7 WOODS COUPLER 1"	
104847	REXNORD E20 FLEX COUPLER	
104873	#5 RUBBER FLEX FLANGE (HXL3V/HONDA 9 HP PACKAGE)	
104938	#8 WOODS COUPLER 32 MM	
104939	#9 WOODS COUPLER 42 MM	
120373	BATTIONI COUPLER 1-3/4"	
120374	#9 WOODS COUPLER 1-1/2"	
120513	#8 WOODS COUPLER 40 MM	
120584	#9 WOODS COUPLER 40 MM W/ 10 MM KEY	



COUPLERS (CONTINUED)



PART NUMBER	DESCRIPTION	PRICE
120663	#9 WOODS COUPLER 45 MM	
120701	#9 WOODS COUPLER 48 MM	
121203	1-1/2" L150 LOVEJOY COUPLER	
121204	1-1/4" L150 LOVEJOY COUPLER	
121205	LOVEJOY RUBBER SPIDER	
121332	L225 SPIDER	
121769	L100 HYTREL LOVEJOY	
121771	1-1/8" L100 LOVEJOY COUPLER	
121774	7/8" L100 LOVEJOY COUPLER	

VACUUM PUMP STANDS & GEARBOX BRACKETS

PART NUMBER	DESCRIPTION	PRICE
800295	TM, GEARBOX MOUNT WELDMENT FOR SUPERIOR SERIES 400	
800295.2	TM, GEARBOX MOUNT FOR SUPERIOR SERIES 200 (1")	
800370	TM,PUMP STAND (24-1/2"WIDE)	
800555	TM, PUMPSTAND (19"WIDE)	
801091	P.S. UNIT, VACUUM PUMPSTAND FOR HXL4 & HXL75 (14-1/2"WIDE)	

BALL VALVES



PART NUMBER	DESCRIPTION	PRICE
120770	1/2" BALL VALVE	
109819	3/4" BALL VALVE	
109497	4" BRASS BALL VALVE HANDLE	





BALL VALVES (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
109499	1" BALL VALVE	
103425	1-1/2" BALL VALVE	
120493	2" BALL VALVE	
120438	3" BALL VALVE	
120609	4" BALL VALVE	

PISTON VALVES



PART NUMBER	DESCRIPTION	PRICE
102307	4" PISTON VALVE NPT X FLANGE	
102307.1	4" HEATABLE STEM GATE VALVE	
102307.2	4" HYDRAULIC PISTON VALVE FLANGE X FLANGE	
102313	4" PISTON VALVE NPT X NPT	
102306	6" PISTON VALVE NPT X FLANGE	
102306.1	6" HEATABLE STEM GATE VALVE	
120668	6" PISTON VALVE NPT X NPT	
105165	6" PISTON VALVE FLANGE X FLANGE	
105165.1	6" HYDRAULIC PISTON VALVE FLANGE X FLANGE	
120800	HANDLE FOR PISTON VALVE	



LEVER VALVES



PART NUMBER	DESCRIPTION	PRICE
121157	2" LEVER VALVE	
102304	3" LEVER VALVE	
102404	4" LEVER VALVE	
102317	4" LEVER VALVE NPT X FLANGE	
102305	6" LEVER VALVE	
102305.1	6" HEATABLE LEVER VALVE	
102318	6" LEVER VALVE NPT X FLANGE	
120489	HANDLE FOR 3" & 4" LEVER VALVE	
120489.1	HANDLE FOR 6" LEVER VALVE	

AIR CYLINDERS



PART NUMBER	DESCRIPTION	PRICE
105182	AIR CYLINDER FOR 4"	
105162	AIR CYLINDER FOR 6"	
105164	4" TO 6" DOUBLE ACTING AIR CYLINDER	





WELD ON & BOLT ADAPTER FLANGES



102310



120874

PART NUMBER	DESCRIPTION	PRICE
102132	6" 4 BOLT FLANGE SQUARE GASKET	
102133	3" 4 BOLT FLANGE SQUARE GASKET	
102134	4" 4 BOLT FLANGE SQUARE GASKET	
102310	4 BOLT FLANGE O-RING FOR BRASS VALVE 4" & 6"	
120874	4" CORK GASKET	
121334	3" FLANGE TTMA ALUMINUM WELD	
121334.1	3" FLANGE TTMA STEEL WELD	
121334.2	3" FLANGE TTMA STAINLESS STEEL WELD	
121335	6" FLANGE TTMA ALUMINUM WELD	
800553	4" TTMA CARBON STEEL FLANGE	
800553.1	4" TTMA ALUMINUM FLANGE	
800554	6" FLANGE TTMA STEEL WELD	
800554.1	6" FLANGE TTMA STAINLESS STEEL WELD	
800626	6" FLANGE TTMA GASKET	
800715	8 BOLT ROUND 6" FLANGE	
800718	8 BOLT 6" GASKET	
800839	6" X 4 BOLT FLANGE	
800840	4" X 4 BOLT FLANGE	
800949.2	6" 4 BOLT SQUARE SS FLANGE WITH O-RING GROOVE	
801272	4" BOLT ON FLANGE WITH NIPPLE	
801272.1	STAINLESS STEEL FLANGE 1/4" X 4" I.D. X 6-7/8" O.D.	
801273.1	STAINLESS STEEL FLANGE 1/4" X 3-1/16" I.D. X 6-7/8" O.D.	
801649	PRIMARY BUTTERFLY VALVE AIRLINE TTMA FLANGE (STEEL)	
801273.2	3" BOLT ON FLANGE WITH NIPPLE	



801272



801273.2

HEAT JACKETS



800380.3



800381.3



800381.5

PART NUMBER	DESCRIPTION	PRICE
801715	1-1/2" HEAT JACKET NPT	
801308	2" HEAT JACKET W/ MALE NPT	
800379.3	3" HEAT JACKET W/ MALE & FEMALE NPT	
800380.3	4" HEAT JACKET W/ MALE & FEMALE NPT	
800381.3	6" HEAT JACKET W/ MALE & FEMALE NPT	
800381.5	6" HEAT JACKET FLANGE X FLANGE	
800381.6	6" HEAT JACKET FLANGE X MALE NPT	
800380.7	4" HEAT JACKET FLANGE X MALE NPT	
800380.5	4" HEAT JACKET TTMA FLANGE X MALE NPT	
800379.5	3" HEAT JACKET TTMA FLANGE X MALE NPT	



800381.6



800380.7



800380.5

FLANGED & DISHED HEADS (NON CODE)

PART NUMBER	DESCRIPTION	PRICE
108714	HEAD F&D, 48" OD. X 1/4" (A36)	
109075	HEAD F&D, 50" OD. X 3/16" (A36)	
118826	HEAD F&D, 50" OD. X 1/4" (A36)	
108767	HEAD F&D, 54" OD. X 3/16" (A36)	
108718	HEAD F&D, 54" OD. X 1/4" (A36)	
108739	HEAD F&D, 60" OD. X 1/4" (A36)	

(FLANGED & DISHED HEADS (NON CODE) CONTINUED ON NEXT PAGE)





FLANGED & DISHED HEADS (NON CODE) (CONTINUED)

PART NUMBER	DESCRIPTION	PRICE
108715	HEAD F&D, 66" OD. X 1/4" (A36)	
108875	HEAD F&D, 66" OD. X 5/16" (A36)	
108719	HEAD F&D, 72" OD. X 1/4" (A36)	
108864	HEAD F&D, 72" OD. X 5/16" (A36)	
108732	HEAD F&D, 78" OD. X 1/4" (A36)	
108734	HEAD F&D, 78" OD. X 5/16" (A36)	
108716	HEAD F&D, 84" OD. X 1/4" (A36)	
118827	HEAD F&D, 84" OD. X 5/16" (A36)	

HARDWARE, MOUNTING & REPAIR PARTS



PART NUMBER	DESCRIPTION	PRICE
121023.BOLTS	20" MANWAY CLOSURE PIN KIT W/ WINGNUTS	\$29.55
102499	4" YELLOW SPRING	
104103	COTTER PIN 1/8"	
114153	RUBBER SILL W/ ALUMINUM BACKING	
114154	RUBBER SILL W/ STEEL BACKING	
120188	STANDARD 5/8" REPLACEMENT WINGNUT	
120189	STANDARD GALVANIZED RECESSED WASHER	
120190	STANDARD 5/8" X 5" EYEBOLT	
120192	CLEVIS PIN	
120194	HINGE PIN	



HARDWARE, MOUNTING & REPAIR PARTS



PART NUMBER	DESCRIPTION	PRICE
120570.1	GREASABLE WINGNUT ASSEMBLY	
121132.5	STAINLESS STEEL WINGNUT ASSEMBLY	
121207.1	NEW STYLE WINGNUT (D.O.T. UNITS)	
121209	NYLON WASHER (D.O.T. UNITS)	
121210	GRIP KNOB WINGNUT ASSEMBLY (D.O.T. UNITS)	
800315	STEEL LOWER MOUNT	
800315.1	STEEL UPPER MOUNT	
800813	STEEL MOUNTING KIT (NO SPRINGS)	
800909	STEEL LOWER MOUNT (ANGLE IRON DESIGN)	
801123	FRONT UPPER ALUMINUM MOUNT	
801192	ALUMINUM PRESS IN GREASE CAP	
801571	NEW STYLE T-BOLT(D.O.T. UNITS)	
801129.S1	SLIDE-IN UNIT MOUNT ASS'Y FOR EXTRUDED SKIDS (UP TO S450)	
801129.S2	SLIDE-IN UNIT MOUNT ASS'Y FOR EXTRUDED SKIDS (S550 & UP)	



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